

Program: HSM Preventive Controls Food Safety System		SQF Code: 2.3
Issue Date: 1/18/2019	Version: 01	Supersedes: NA
Page #: 1	Developed by: PCE	Effective date: 9/4/2018

Document: Product Specification - US Grade A Maple Syrup	Version: 02	Supersedes: V01
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### Product Specifications - US Grade A Maple Syrup

PROPERTY	STANDARD	TEST METHOD
Condition	Free of any foreign material	Visual
Density	66.9-68.9 Brix	Digital Refractometer
Color	Golden: $\geq 75.0$ Lumens	Spectrophotometer
	Amber: 50-74.9 Lumens	Spectrophotometer
	Dark: 25-49.9 Lumens	Spectrophotometer
	Very Dark $\leq 24.9$ Lumens	Spectrophotometer
Odor	Maple	Organoleptic
Flavor	Rich maple, free of "off" flavor	Organoleptic
Translucence	Free from cloudiness, turbidity, sediment or suspended matter	Visual
Process Temperature	217°F at time syrup is put into the barrel and 185°F at time syrup is packed in retail containers	Thermometer



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Packaging Sizes Offered:

- In HDPE Plastic: 5 gallons, gallons, quarts, pints, half pints, quarter pints
- In glass: Leone 8 oz, 12oz,
- Gallon, 250 ML, 50ML (1.7oz); 3.4 and 8.4 glass leafs
- Flip tops: 500ML and 1L
- Epoxy lined 30G and 55G drums
- Five Gallon ‘bag in a box’
- 220-gallon tote

MSDS: Maple syrup is a product produced purely from one ingredient, sap from a maple tree. No ingredients are added.) The [Hidden Springs Material Safety Data Sheet](#) is available online.

Nutritional Facts for Serving Size (4 Tbsp; 60 ml)

Calories = 200;                      Total Fat = 0g;                      Trans Fat = 0 mg;  
Sodium = 7 mg;                      Total Carbohydrate = 53 g;                      Sugars = 53 g;                      Protein = 0g;

Storage: Shelf life up to two years when stored at 50°F and up to one year when stored at room temperature

